

TUV SUD CERTIFICATE CERTIFICADO CERTIFIKAT CERTIFICADO CERTIFICATE CERTIFICATE 認証証書



TÜV SÜD POLSKA Sp. z o.o.  
ul. Podwale 17  
00-252 WARSZAWA  
NOTIFIED BODY No. 2527



# CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

## No. 2527-CPR-1A.204.00

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

### WELDED LOAD BEARING STEEL STRUCTURAL COMPONENTS

execution class up to EXC4, metod 3a according to EN 1090-1:2009 + A1: 2011  
for use in all types of construction

placed on the market under the name or trade mark of:

**ZAMET Industry S.A.**

ul. R. Dmowskiego 38B, 97-300 Piotrków Trybunalski, Poland

and produced in the manufacturing plant:

**ZAMET Industry S.A.**

ul. R. Dmowskiego 38B, 97-300 Piotrków Trybunalski, Poland

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s):

### EN 1090-1:2009+A1:2011

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements

This certificate was first issued on 27.04.2016 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Warsaw, date 27th of April 2016



*[Signature]*  
Piotr Kukula  
Director of Certification Center



The scope of Welding Certificate is defined in Annex.



AC 161



Polska

# WELDING CERTIFICATE

Annex to the Certificate no.: 2527-CPR-1A.204.00

Issue No. 2 of 21<sup>th</sup> of October 2016

**1. Scope of the certificate:**

Manufacturing, mechanical fastening and corrosion protection of load bearing steel structural components according to requirements of EN 1090-2:2008+A1:2011.

**2. Type of products:**

Load bearing steel structural components in execution classes EXC1, EXC2, EXC3, EXC4.

**3. Powers for welding:**

- **Factory Production Control fulfils requirements of PN-EN ISO 3834-2:2007**

- **Parent metal groups** (according to EN ISO 15608):

1.1, 1.2, 1.3, 2.1, 3.1, 8.1, 10

- **Welding processes and allied processes** (according to EN ISO 4063):

- 111 Manual metal arc welding
- 121 Submerged arc welding with solid wire electrode
- 131 MIG welding with solid wire electrode
- 135 MAG welding with solid wire electrode
- 136 MAG welding with flux cored electrode
- 138 MAG welding with metal cored electrode
- 141 TIG welding with solid filler material
- 135+121 MAG welding with solid wire electrode+  
+Submerged arc welding with solid wire electrode
- 138+136 MAG welding with metal cored electrode+  
+MAG welding with flux cored electrode
- 141+138 TIG welding with solid filler material+  
+MAG welding with metal cored electrode

- **Authorised welding supervision:**

Name, Surname	Function	Qualifications
<b>KIEŁBIK Mariusz</b>	Welding Supervisor	IWE
<b>JUREK Piotr</b>	Deputy of Welding Supervisor	IWE

**Confirmation:** All procedures and qualifications for the welding meet the requirements of EN 1090-1:2009+A1:2011 for the above materials and welding methods.

**Remarks:** - - -

Warsaw 21.10.2016



*Piotr Kukula*  
Piotr Kukula  
Director of Certification Center

CONFIRMATION

ZEUGNIS

CONFIRMACIÓN

СВИДЕТЕЛЬСТВО

ŚWIADECTWO